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647.5701
Job Sheet 187027



Part No: 647.5701

Job Qty: 2 ea

Part Name: Cable Cutter GPS Mount



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/26/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A NEW ISSUE 13-07-15 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/21/18	12/21/18	0.00	0.00	Start Up Stores/Pkg-1		DAS JAN 28 2019
105	Packaging	2 pcs	12/21/18	12/21/18	0.00	0.00	Packaging1-1		DAS JAN 28 2019
110	QC	2 pcs	12/21/18	12/21/18	0.00	0.00	QC4		DAS JAN 28 2019
120	Packaging	2 pcs	12/21/18	12/21/18	0.00	0.00	Packaging3-1		DAS JAN 28 2019
125	DC	2 pcs	12/21/18	12/21/18	0.00	0.00	DC		DAS JAN 28 2019
130	QC21-FG	2 Ea	12/21/18	12/21/18	0.00	0.00	QC21		DAS JAN 28 2019

Part Op 120 - Identify and pack for shipping as per PPP IIGPS-1 (647.5701) Location : FG019
Descriptions: 125 - Photocopy bluefile & type labels per PPP IIGPS-1 (647.5701)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.5710	GPS Mount	2 Ea (1 ea)	90-Start up Operation	5143 382
647.5711	Shim	2 Ea (1 ea)	90-Start up Operation	5178490
MS21042L08	Nut	4 Ea (2 ea)	90-Start up Operation	3080644
MS27039-08-14	Screw	4 Ea (2 ea)	90-Start up Operation	FM137061.3
NAS1149FN832P	Washer	8 Ea (4 ea)	90-Start up Operation	5132368

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.5710	2	0	0
	647.5711	2	20	0
	MS21042L08	4	1,111	0
	MS27039-08-14	4	15	0
	NAS1149FN832P	8	1,453	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITIO Re _____ Use _____ Suspected Unappr _____		 DART AEROSPACE Container No: S148591 Job No: 187027 Serial No/Batch: S148591 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 01/26/19	
Date :		Step #:			
Description Work Order Deviation					

Root Cause			FAULT CATEGORY					
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Power Loss/Surge	☐	Positioned Wrong
Design	☐	Operator	☐	Bending	☐	Folio/Program	☐	Outside Dimensions
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	Grain	☐	Over/Under tolerance
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Weld	☐	Part Incorrect
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Wrong Stock Pulled	☐	Part Lost/Missing
Material	☐	Use for Testing	☐	Cuffs	☐	Out of Sequence	☐	Part Moved
Internal Transport	☐	Poor Information	☐	Crushing	☐	Off-set	☐	Drawing
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Mislabeled	☐	Finish
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Fit/Function	☐	Misread
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Misaligned/off center	☐	Turning Sequence
Past Expiry Date	☐	Manufacturing Process	OTHER :					
Misidentified	☐	Past Due						